

In the Specification

Please replace the first full paragraph of page 5 of the original specification with the replacement paragraph below. The corrections within this paragraph are to correct clerical errors from the original specification. Accordingly, no new matter is introduced by these changes

--To form the box 10, side flaps 11,22 are folded flat on to the main body forming panel 18 and the tabs 12,23 are folded back to lie against the side flaps. Glue is then applied to the tabs 12,23. The side flaps ~~[[12]]~~ 13,24 are then folded against the middle section 19. The main body forming panel 18 is then folded against the middle section 19 so that the tabs 12,23 adhere to their adjacent side flap ~~[[23]]~~ 13,24. Side flaps 14,25 are then folded on to the other main body forming panel 20 and the tabs 15,26 are folded back to lie against the side flaps 14,25. Glue is then applied to these tabs and the side flaps 16,27 are folded flat against the end section 21. The end section 21 is now folded against the main body forming panel 20 so that the side flaps 16,27 adhere to their adjacent tab 15,26 respectively. Finally, glue is applied to the opposing end section 17 which is placed over to stick to the outer surface of the other end section 21 to form an assembled box 10, as shown in Figure 2. The construction of the box from a blank may be achieved using multi-point machine gluers at high speed.--